B&G Yuca Packaging

Planning start of new batch to be packaged

Packaging Line

- Weight box to determine if full of correct product
- Check to ensure correct product is in the correct bin
- Stack box on pallet
- Pull plastic and put cover on
- Weigh box
- Strap boxes on pallet
- Secure corners and code and date

Finished Box and Weigh Station

- Put plastic and put cover on
- Weigh box
- Strap boxes on pallet
- Secure corners and code and date

Palletization

- Can work on 3 pallets at same time
- Pallet can hold 4 boxes of Yuca

Pathway Statistics

- Mean time: 
  - 00:00:00
  - Std: 00:00:00
- Dev time: 
  - 00:00:00
- Activities:
  - 15
  - 25
  - 38
  - 44
  - 45
  - 51
  - 55
  - 57
  - 60

Legend

- Red: Macro Model
- Green: No Information
- Orange: No Information
- Blue: No Information
- Black: No Information

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